

--5. (amended) Method according to claim 1, characterized in that the strip (17) is perforated before the folding-pressing operation is carried out.--

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--6. (amended) Method according to claim 1, characterized in that the strip (17) is annealed before it undergoes folding-pressing, at least in the regions of this strip which correspond to the non-rectilinear regions (10) of the directrix (8).--

--7. (amended) Method according to claim 1, characterized in that the directrix (8) has a rectilinear main part (9) and at least one curved end part (10) which ends substantially perpendicular to the edges (2, 3) of the corrugation (1).--

--9. (amended) Method according to claim 1, characterized in that the profile (4) is zig-zag shaped with substantially rectilinear sides (5).--

--10. (amended) Method according to claim 1, characterized in that the corrugation (1) is a cross-corrugated packing corrugation.--

--11. (amended) Method according to claim 1, comprising the step of making the sheet-metal strip (17) advance in successive steps between the dies in the open position thereof.--

--12. (amended) Device for manufacturing a structured packing corrugation, comprising two opposed

A1 folding-pressing dies (11, 12), the generatrices of which comprise at least one non-rectilinear part, means to move these dies with a relative movement alternating between coming together and moving apart, and means (17, 18) to make a strip (17) of sheet material advance in successive steps between the dies in the open position thereof.--

A2 --15.(amended) Device according to claim 12, characterized in that it comprises means (B) for annealing the strip (17) at least in the region or regions thereof intended to be folded in a non-rectilinear manner, these annealing means being located upstream of the dies (11, 12).--
